



# Innovative Ceramic Corporation

Creative Solutions to Product Identification & Decoration

## Making Sure DuraFire™ Marking Ink is in Suspension

1. Shake the ink bottle vigorously for two minutes.
2. Turn the bottle upside down for five to ten minutes.
3. Check the bottle bottom for solids in a well lit area. If there are no solids on the bottom go to step four. If there are solid on the bottom go to step five.
4. Shake the bottle again for two minutes then pour the ink onto the stamp pad.
5. Turn the bottle upright and wait 10 to 20 minutes, then repeat steps one, two and three. The reason for turning the bottle upright for 10 to 20 minutes is to soak the newly exposed conglomerates so that step one can disperse the solids in the conglomerates back into suspension. This process may need to be cycled several times.